Industrial Equipment



Youth Apprenticeship

INDUSTRIAL EQUIPMENT

Industrial Equipment youth apprentices set up, operate, monitor, and control production equipment. Requirements. Apprentices must adhere to industry safety and security standards.

Length of Apprenticeship: One or two years

OCCUPATIONAL COMPETENCIES

Industrial Equipment youth apprentice must complete all **7** Manufacturing Fundamentals Competencies. No substitutions to this list. Students completing a one-year program must complete **13** of the 26 Industrial Equipment competencies from the list below. Second-year students will complete the remaining **13** Industrial Equipment competencies. Employers can substitute up to **1** competency per year with another occupationally appropriate skill. Substitutions should be added to the competency list for assessment. Note that where necessary, skills can be simulated.

Note: Students completing a 2-year industrial equipment youth apprenticeship must select different industrial equipment processes than the first year.

***Students who completed one year of Industrial Equipment or a previous Manufacturing YA program do *not* need to repeat the Manufacturing Fundamentals Competencies.

Manufacturing Fundamentals Competencies			Industrial Equipment Competencies
1.	Focus on customer needs	1.	Read technical drawings and work orders
2.	Use various instruments	2.	Interpret equipment symbols and procedures
3.	Operate tools and equipment safely	3.	Maintain schedules, communication, and
4.	Practice quality assurance principles		documentation
5.	Follow personal safety requirements	4.	Monitor equipment for correct operation
6.	Maintain a safe work environment	5.	Identify maintenance requirements
7.	Demonstrate professional role to be used	6.	Layout and plan work
	in an emergency	7.	Perform safety checks
		8.	Use hand tools
		9.	Perform preventive maintenance (PM)
		10.	Perform lubrication procedures
		11.	Support basic equipment problem
			identification and diagnosis
		12.	Assist with basic equipment repair
		13.	Assist re-qualifying equipment
		14.	Calibrate tools and equipment
		15.	Set up metal

16. Mount a bearing
17. Install mechanical fasteners
18. Assist with electrical circuit problem
identification and diagnosis
19. Assist with motor control problem
identification and diagnosis
20. Assist with hydraulic and/or pneumatic
problem identification and diagnosis
21. Maintain and repair mechanical drive system
components
22. Maintain and repair electrical control system
components
23. Maintain and repair hydraulic system
components
24. Assist installation and qualification of
equipment
25. Maintain and repair pneumatic system
components
26. Fabricate metal

REGISTERED APPRENTICESHIP BRIDGING OPPORTUNITIES

Some of the related instruction courses can bridge into the following registered apprenticeship:

- Industrial Manufacturing Technician
- Industrial Electrician

POST-SECONDARY PATHWAY OPPORTUNITIES

There are several post-secondary pathway opportunities in this area. Following is partial list.

- Industrial Maintenance Mechanic Technical Diploma
- Industrial Maintenance Technician Technical Diploma
- Industrial Mechanic Technical Diploma

Industrial Equipment



Youth Apprenticeship ON-THE-JOB LEARNING PERFORMANCE STANDARDS GUIDE (TO BE COMPLETED BY YA CONSORTIUM)

YOUTH APPRENTICE INFORMATION

Youth Apprentice Name				
YA Coordinator	YA Consortium			
School District	High School Graduation Date			

REQUIREMENTS

Level One Requirements

Youth apprentices must complete ALL the items listed below. Check completed areas.

- Year 1 Competency checklist
- Employability Skills checklist (in this OJL Guide) or the DPI Employability Skills Certificate
- Related instruction equal to 1 high school credit or at least 3 college credits
- Minimum of 450 work hours

Level Two Requirements

Youth apprentices must complete ALL the items listed below. Check completed areas.

- Year 2 Competency checklist
- Employability Skills checklist (in this OJL Guide) or the DPI Employability Skills Certificate
- Related instruction equal to 2 high school credits or at least 6 college credits
- Minimum of 900 work hours

HOURS

Record the hours the youth apprentice worked.

Total Hours Employed	Company Name	Telephone Number		

RELATED INSTRUCTION

YEAR 1: Indicate which related instruction courses the youth apprentice completed.

Dual Credit	Course Number and Title	Credits	Instruction Provider

YEAR 2: Indicate which related instruction courses the youth apprentice completed.

Dual Credit	Course Number and Title	Credits	Instruction Provider

SIGNATURES

The On-the-Job Learning Performance Standards Guide includes a list of competencies youth apprentices learn through mentoring and training at the worksite.

Instructions for the Worksite Employers/Mentors and School-Based or YA coordinators: This document should be reviewed with the employer/mentor, school-based or YA coordinator on a regular basis with the youth apprentice to record progress and plan future steps to ensure completion of the required competencies. Mentors, school-based/YA coordinator, and the apprentice sign below.

Employer/Mentor Signature	Employer/Mentor Signature
Employer/Mentor	Employer/Mentor
Business/Company	Business/Company
Date Signed	Date Signed
School-Based and/or YA Coordinator Signature	School-Based and/or YA Coordinator Signature
School-Based and/or YA Coordinator	School-Based and/or YA Coordinator
School District or Organization	School District or Organization
Date Signed	Date Signed
Youth Apprentice Signature	Youth Apprentice Signature
Youth Apprentice	Youth Apprentice
School District / High School	School District / High School
Date Signed	Date Signed
	I

EMPLOYABILITY SKILLS (TO BE COMPLETED BY YA EMPLOYER/MENTOR)

Youth apprentices must demonstrate key employability skills.

The DWD YA program employability skills requirement may be attained and demonstrated through two processes. (See options listed below.) Employability skills must be completed for every year a student is in the program. The DPI Employability Skills Certificate may be counted as meeting one of those two years, provided the certificate is earned in the same year the student is enrolled in youth apprenticeship or they can complete the YA Employability Skills in the OJL. The Employability Skills Certificate must be obtained through the DPI.

 If a student has successfully completed a Wisconsin Department of Public Instruction (DPI) State-Certified Cooperative Education, <u>Co-Op Employability Skill certification</u> then they have met the YA Employability Skills requirement for that year. A copy of the student's DPI Co-Op Employability Skill Certificate must be maintained on file with their YA regional consortium.

Earned Wisconsin Employability Skills Certificate (checked if applicable) or,

2. Completed and rated "Employability Skills" through this YA OJL guide as described below.

3	<i>Exceeds Expectations:</i> Exceeds entry-level criteria; requires minimal supervision; consistently displays this behavior
2	<i>Meets Expectations:</i> Meets entry-level criteria; requires some supervision; often displays this
-	behavior
1	Working to Meet Expectations: Needs improvement; requires much assistance and supervision;
	rarely displays this behavior

The following skills are required of all youth apprentices.

Employability Skills		Rating	
Competency and Rating Criteria	Competency and Rating Criteria Minimum Rating of 2 fo Check Rating 1 1 2		
			3
1. Develops positive work relationships with others.	,	ng	
Examples of qualities and habits that the employee might exhibit include			
 Interacts with others with respect and in a non-judgmental 	Year 2 Rating		
 manner Responds to others in an appropriate and non-offensive manner Helps co-workers and peers accomplish tasks or goals Applies problem-solving strategies to improve relations with others When managing others, shows traits such as compassion, listening, coaching, team development, and appreciation 			

	Employability Skills		Rating	
		Minimun	n Rating of 2	2 for EACH
	Competency and Rating Criteria		Check Ratin	g
		1	2	1
2.	Communicates effectively with others		Year 1 Ratir	ng
	Examples of qualities and habits that the employee might exhibit include			
	• Adjusts the communication approach for the target audience,		Year 2 Ratir	ng
	purpose, and situation to maximize impact			
	 Organizes messages/information in a logical and helpful manner Speaks clearly and writes legibly 			
	 Models behaviors to show active listening 			
	Applies what was read to actual practice			
	Asks appropriate questions for clarity			
3.	Collaborates with others Examples of qualities and habits that the employee might exhibit		Year 1 Ratir	ng
	include			
	• Works effectively in teams with people of diverse backgrounds		Year 2 Ratir	ng
	regardless of sex, race, ethnicity, nationality, sexuality, religion, political views, and abilities			
	 Shares responsibility for collaborative work and decision making 			
	• Uses the problem-solving process to work through differences of			
	opinion in a constructive manner to achieve a reasonable compromise			
	 Avoids contributing to an unproductive group conflict 			
	Shares information and carries out responsibilities in a timely			
	manner			
4.	Maintains composure under pressure		Year 1 Ratir	ng
	Examples of qualities and habits that the employee might exhibit include			
	• Uses critical thinking to determine the best options or outcomes		Year 2 Ratir	ng
	when faced with a challenging situation			
	 Carries out assigned duties while under pressure Acts in a respectful, professional, and non-offensive manner 			
	while under pressure			
	Applies stress management techniques to cope under pressure			
5.	Demonstrates integrity		Year 1 Ratir	ng
	Examples of qualities and habits that the employee might exhibit			
	 <i>include</i> Carries out responsibilities in an ethical, legal and confidential 	,	Year 2 Ratir	
	manner			
	Responds to situations in a timely manner			
	 Takes personal responsibility to correct problems Models behaviors that demonstrate self-discipline, reliability, and 			
	dependability			
1				

Employabi	lity Skills		Rating	
		Minimun	n Rating of 2	۲ for EACH
Competency ar	nd Rating Criteria		Check Ratin	ıg
		1	2	1
6. Performs quality work			Year 1 Ratin	Ig
Examples of qualities and habit. include	s that the employee might exhibit			
 Carries out written and ver 	bal directions accurately		Year 2 Ratin	ıg
Completes work efficiently	-			
Performs calculations accu	1			
 Conserves resources, supp and environmental impact 	lies, and materials to minimize costs			
	ogy, and work strategies to improve			
workflow Applies problem-solving stu	rategies to improve productivity			
Adheres to worksite regula				
Maintains an organized wo	rk area			
7. Provides quality goods or ser	rvices (internal and external)		Year 1 Ratin	
	s that the employee might exhibit			ι <u>ε</u>
include			Year 2 Ratin	
 Snows support for the organizations 	inizational goals and principles by own			
	rofessional image to customers			
	attitude and desire to take care of			
customer needsSeeks out ways to increase	customer satisfaction			
 Produces goods to workpla 				
8. Shows initiative and self-dire	ection		Year 1 Ratin	ıg
Examples of qualities and habit. include	s that the employee might exhibit			
	esponsibilities without being told		Year 2 Ratin	ıg
	n and flexibility to handle tasks that			
 need immediate attention Beflects on any unsatisfactor 	ory outcome as an opportunity to learn			
-	nance by doing something different or			
	impact the overall organization			
	ound reasoning and principles			
 Balances personal activitie responsibilities 	s to minimize interference with work			
responsibilities				
				1

Employability Skills Employability Skills		Rating Rating		
Competency and Rating Criteria		Minimum Rating of 2 for EACH Check Rating		
	1	2	3	
9. Adapts to change		Year 1 Ratin	ıg	
Examples of qualities and habits that the employee might exhibit include				
 Shows flexibility and willingness to learn new skills for various job 	,	Year 2 Ratin	ıg	
 roles Uses problem-solving and critical-thinking skills to cope with changing circumstances Modifies own work behavior based on feedback, unsatisfactory outcomes, efficiency, and effectiveness Displays a "can do" attitude 				
10. Demonstrates safety and security regulations and practices		Year 1 Ratin	Ig	
Examples of qualities and habits that the employee might exhibit				
 <i>include</i> Follows personal safety requirements 		Year 2 Ratin	lg	
Maintains a safe work environment				
 Demonstrates professional role in an emergency Follows security procedures Maintains confidentiality 				
11. Applies job-related technology, information, and media		Year 1 Ratin	ıg	
Examples of qualities and habits that the employee might exhibit include				
Applies technology effectively in the workplace	Year 2 Rating			
 Assesses and evaluates information on the job Assesses training manuals, website, and other media related to the job 				
12. Fulfills training or certification requirements for employment	,	Year 1 Ratin	ıg	
 Examples of this requirement may include Participation in required career-related training and/or 				
educational programs		Year 2 Ratin	ıg	
 Passing certification tests to qualify for licensure and/or certification Participation in company training or orientation 				
13. Sets personal goals for improvement	,	Year 1 Ratin		
Examples of this requirement may include			δ	
Setting goals that are specific and measurable				
 Setting work-related goals that align with the organization's mission 		Year 2 Ratin	в	
 Identifying strategies to reach goals Reflecting on goal progress to regularly evaluate and modify goals 				

OCCUPATIONAL COMPETENCIES

(TO BE COMPLETED BY YA EMPLOYER/MENTOR)

Industrial Equipment youth apprentice must complete all **7** Manufacturing Fundamentals Competencies. No substitutions to this list. Students completing a one-year program must complete **13** of the 26 Industrial Equipment competencies from the list below. Second-year students will complete the remaining **13** Industrial Equipment competencies. Employers can substitute up to **1** competency per year with another occupationally appropriate skill. Substitutions should be added to the competency list for assessment. Note that where necessary, skills can be simulated.

Note: Students completing a 2-year industrial equipment youth apprenticeship must select different industrial equipment processes than the first year.

***Students who completed one year of Industrial Equipment or a previous Manufacturing YA program do *not* need to repeat the Manufacturing Fundamentals Competencies.

Rating Scale

- 3: Exceeds entry level criteria | Requires minimal supervision | Consistently displays this behavior
- 2: Meets entry level criteria | Requires some supervision | Often displays this behavior
- 1: Needs improvement | Requires much assistance and supervision | Rarely displays this behavior

If any competencies are rated "1" on the final performance review checklist that is submitted to WI DWD it is considered a failed checklist.

Manufacturing Fundamentals Occupational Competencies		Rating	
Competency and Rating Criteria	Minimum Rating of 2 for EA Check Rating		
	1	2	3
 Focus on customer needs identify internal and external customers impacted by the production process satisfy internal and external customer's expectations collaborate with team assist work site professional to keep internal and/or external customers informed of project progress and decisions that may affect them define the impact of the Voice of the Customer determine the impact of your work to the internal and external customer 			

	Manufacturing Fundamentals Occupational Competencies		Rating	
		Minimur	n Rating of 2	
	Competency and Rating Criteria	Check Rating		g
		1	2	3
2.	Use various instruments			
	 consider the degree of precision required by the part feature 			
	featurechoose correct measuring instrument for task			
	 verify equipment is available for use and in working order 			
	 verify equipment is available for use and in working order verify equipment preventative maintenance and/or calibration 			
	 inspect tools and work area for safety considerations 			
	 clean and adjust measuring instrument prior to use 			
	 use gauges, calipers, and micrometer instruments 			
	 use semi-precision and precision layout tools 			
	 use digital gauges, checking fixtures 			
	 use digital scales, thermometers 			
	confirm measurement accuracy			
	 record measurement correctly including unit of 			
	measurement at proper interval			
	calibrate, clean, and store measuring instruments properly			
	 convert standard to metric – metric to standard 			
	measurement units			
3.	Operate tools and equipment safely			
	 operate only tool/equipment that he/she is trained on 			
	 choose correct tool/equipment for the task 			
	follow tool check list			
	 verify tool/equipment is available for use and in working 			
	order			
	 verify tool/equipment is current for preventative maintenance and/or calibration 			
	 wear appropriate Personal Protective Equipment (PPE) 			
	 inspect tool/equipment and work area for safety considerations 			
	 prepare tool/equipment for safe operation 			
	operate tool/equipment safely with guarding devices			
	 monitor tool/equipment for safe operation while operating 			
	 compare tool/equipment performance regularly to optimal equipment operations 			
	 follow facility procedures for clean-up and shut down after use 			
	 perform required preventative maintenance procedures 			
	 report abnormal tool/equipment conditions 			
	• properly shuts down and labels any tool/equipment that is			
	not operating as expected			
	 follow Lock Out/Tag Out procedures as applicable 			
	 document use and maintenance 			

	Manufacturing Fundamentals Occupational Competencies		Rating	
		Minimur	n Rating of 2	for EACH
	Competency and Rating Criteria		Check Ratin	g
		1	2	3
4.	Practice quality assurance principles			
	• inspect materials/piece/product at all stages of production			
	 identify quality or condition of materials/piece/product 			
	 monitor materials, processes, equipment, tools, and 			
	products throughout the production process			
	 inspect final product/piece to ensure it meets specifications 			
	 identify and segregate materials and/or product that do not meet specification 			
	 communicate with work site professional if 			
	materials/product do not meet requirements			
	 document all quality checks 			
	 participate in root-cause analysis of process/product 			
	 take ownership of work 			
	 collaborate with work site professional on corrective 			
	action			
5.	Follow personal safety requirements (safety)			
	 participate in required safety training 			
	 follow all worksite guidelines for personal safety 			
	 apply principles of proper body mechanics 			
	 report exposures, injuries, near misses, or accidents, 			
	personal or to others immediately			
	 locate key information on Material Safety Data Sheets (MSDS) 			
	 handle and dispose of any hazardous materials appropriately 			
	 operate equipment that he/she is trained on 			
	adhere to equipment safety standards			
	visually inspect equipment before operation			
	 wear required Personal Protective Equipment (PPE) at all times 			
	 follow company emergency action plan 			
	 identify hazardous conditions and restricted areas in the workplace 			
	avoid pinch points			
	 be aware of surroundings 			

	Manufacturing Fundamentals Occupational Competencies		Rating	
		Minimur	n Rating of 2	for EACH
	Competency and Rating Criteria		Check Ratin	g
		1	2	3
6.	Maintain a safe work environment (safety)			
	 comply with posted safety warnings and symbols 			
	 identify unsafe conditions and/or work habits 			
	 report unsafe conditions and/or work habits 			
	• help maintain a clean and safe working environment free			
	of debris and obstacles			
	 maintain clean, organized work area 			
	• use hazardous materials according to company procedure			
	• report any indications of insects or pests, if necessary			
	 follow appropriate Lock out – tag out procedures 			
	adhere to Occupational Safety and Health Administration			
	(OSHA) Safety guidelines			
	• follow rules for operating equipment (Powered Industrial			
	Vehicle PIV)			
	identify applicable Emergency Stops			
7.	Demonstrate professional role to be used in an			
	emergency (safety)			
	 participate in emergency safety simulations and drills 			
	• describe company's policy and procedures for work site			
	incidents, accidents, electrical, fire, tornado, bomb			
	threats, robbery, hostage situations, and other emergency			
	situations			
	 identify the closest fire alarms and emergency exits 			
	 identify the fire extinguishers 			
	 identify appropriate alarms and procedures for using 			
	alarms			
	 contact emergency personnel in the event of an 			
	emergency			
	 contribute to emergency incident documentation 			
Со	mments:			

Industrial Equipment (TO BE COMPLETED BY YA EMPLOYER/MENTOR)

	Occupational Competencies		Rating	
	Competency and Rating Criteria	1	2	3
1.	Read technical drawings and work orders	,	Year 1 Ratir	g
	review technical drawing			
	 gather reference materials as needed 		Year Rating	2
	 determine type of print and views used 			_
	determine material specifications			
	determine critical dimensions and tolerances			
	analyze supplementary data			
	 determine product or job instructions and specifications 			
	 interpret equipment symbols and procedure 			
2.	Interpret equipment symbols and procedures	,	Year 1 Ratir	g
	• interpret technical drawings accurately as needed for job			
	task			
	use appropriate terminology		Year 2 Ratir	ig
	• identify lines, views, symbols, and representations on the			
	drawings			
	 interpret dimensions, tolerances, and scale on the 			
	drawings			
	• interpret threads, tapers, and shop notes on the drawings			
	 interpret the maintenance, installation and/or repair plan from a tophnical drawing which includes topla 			
	from a technical drawing which includes tools, equipment, speeds, feeds, fixtures and holders as			
	applicable			
3.	Maintain schedules, communication, and documentation		Year 1 Ratir	σ
	• identify frequency of maintenance tasks, i.e., daily, every			
	other day, weekly, monthly, yearly, etc.			
	 update schedules as maintenance is completed 		Year 2 Ratin	Ig
	 schedule preventive and repair maintenance with all 			
	internal and external parties with limited disruption to			
	production			
	communicate maintenance and repair needs clearly			
	 use the correct reporting formats for documentation and 			
	communication			
	 document maintenance and repair activities accurately report back and document any maintenance and repair 			
	issues in a timely manner			
	 document maintenance completely 			
	 document maintenance timely and accurate 			
1				

	Occupational Competencies		Rating	
	Competency and Rating Criteria	1	2	3
4.	Monitor equipment for correct operation		Year 1 Ratin	g
	 review equipment quality measures for trends and 			
	 problems compare current equipment performance to optimal 	,	Year 2 Ratin	g
	equipment operations on a regular basis			
	 report noted deviations from expected performance 			
	 review relevant data before making suggestions 			
	• support investigation of abnormal equipment conditions			
	in a timely manner			
	 monitor corrected action solved the problem 			
	document monitoring activities			
	 verify repair history is complete, current, and accurate 			
-				
5.	 Identify maintenance requirements review applicable technical drawings, work orders, and/or 		Year 1 Ratin	g
	procedures for maintenance work			
	 review procedure and safety requirements 		Year 2 Ratin	g
	identify set up needed			
	• verify production schedule, deadlines, and time frames to			
	perform maintenance with work site professional			
6.	Layout and plan work	,	Year 1 Ratin	g
	 identify maintenance requirements 			<u>-</u>
	 plan sequencing, tools, and equipment needed for 	,	Year 2 Ratin	σ
	maintenance procedure			<u>•</u>
	 select tools and maintenance equipment to be used gather resources needed at the workstation 			
	• gather resources needed at the workstation			
7.	Perform safety checks	,	Year 1 Ratin	g
	review safety requirements of procedure			
	 verify safety equipment and Personal Protective Equipment (PPE) needed for maintenance process 	,	Year 2 Ratin	g
	 inspect tools and work area for safety considerations 			
	 examine equipment labeling and safeguarding 			
	ensure Lock Out/Tag Out procedures have been			
	implemented as required prior to maintenance			
8.	Use hand tools		Year 1 Ratin	g
	 review safety procedures 			
	 select the appropriate hand tool for the job was band tools according to actablished quidelines for the 		Year 2 Ratin	g
	 use hand tools according to established guidelines for the task to be completed 			
	 piece(s) meet specification 			
	- precept meet specification			

	Occupational Competencies		Rating	
	Competency and Rating Criteria	1	2	3
9	Perform preventive maintenance (PM)		Year 1 Ratir	ng
	 complete scheduled preventive maintenance (PM) tasks in a timely manner 			
	 communicate PM to production and other applicable 		Year 2 Ratir	ng
	parties			
	 assure alternative equipment is available 			
	 consult worksite professionals, technical drawings, 			
	maintenance manuals, and equipment history for PM			
	 determine type of lubrication requirements 			
	 gather equipment and supplies needed to perform PM 			
	 ensure equipment is properly labeled and pulled from production use 			
	 follow appropriate Lock Out/Tag Out procedures prior to 			
	performing PM			
	follow all safety requirements and wear appropriate			
	Personal Protective Equipment (PPE)			
	 assist work site professional to follow PM schedule to 			
	calibrate and maintain equipment, tools and workstations			
	 assist work site professional to re-qualify equipment for 			
	operation			
	 document preventative actions completed 			
	 assess PM through follow up 			
1	0. Perform lubrication procedures		Year 1 Ratir	ופ
1	 Perform lubrication procedures follow preventive maintenance and repair of equipment 		Year 1 Ratir	ng
1	 follow preventive maintenance and repair of equipment steps 			
1	 follow preventive maintenance and repair of equipment steps perform safety checks 		Year 1 Ratir Vear 2 Ratir	
1	 follow preventive maintenance and repair of equipment steps perform safety checks check lubricant levels 			
1	 follow preventive maintenance and repair of equipment steps perform safety checks check lubricant levels check for and correct any leakages 			
1	 follow preventive maintenance and repair of equipment steps perform safety checks check lubricant levels check for and correct any leakages draw lubricant samples for analysis 			
1	 follow preventive maintenance and repair of equipment steps perform safety checks check lubricant levels check for and correct any leakages draw lubricant samples for analysis test lubricant for contamination and viscosity 			
1	 follow preventive maintenance and repair of equipment steps perform safety checks check lubricant levels check for and correct any leakages draw lubricant samples for analysis test lubricant for contamination and viscosity drain lubricant if required 			
1	 follow preventive maintenance and repair of equipment steps perform safety checks check lubricant levels check for and correct any leakages draw lubricant samples for analysis test lubricant for contamination and viscosity drain lubricant if required fill reservoir with correct lubricant 			
1	 follow preventive maintenance and repair of equipment steps perform safety checks check lubricant levels check for and correct any leakages draw lubricant samples for analysis test lubricant for contamination and viscosity drain lubricant if required fill reservoir with correct lubricant follow procedures to avoid contamination 			
1	 follow preventive maintenance and repair of equipment steps perform safety checks check lubricant levels check for and correct any leakages draw lubricant samples for analysis test lubricant for contamination and viscosity drain lubricant if required fill reservoir with correct lubricant follow procedures to avoid contamination clean inlet strainer and filters 			
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1	 follow preventive maintenance and repair of equipment steps perform safety checks check lubricant levels check for and correct any leakages draw lubricant samples for analysis test lubricant for contamination and viscosity drain lubricant if required fill reservoir with correct lubricant follow procedures to avoid contamination clean inlet strainer and filters add additional lubrication 			

Occupational Competencies		Rating	
Competency and Rating Criteria	1	2	3
11. Support basic equipment problem identification and	•	Year 1 Ratin	Ig
diagnosis			
 ensure equipment is properly labeled and pulled from 			
production use		Year 2 Ratin	
interpret technical drawings for the equipment and			
process under investigation			
locate the equipment reference materials and manuals			
 review previous preventative maintenance and repair 			
history records on the equipment under investigation			
 assist work site professional to identify the components to be checked for proper operation 			
 ensure appropriate safety devices and personal 			
protective equipment are in place prior to diagnosis			
 ensure all labeling and Lock Out/Tag Out procedures are 			
in place prior to diagnosis			
 follow all safety requirements and wears appropriate 			
Personal Protective Equipment (PPE) as required			
• assist the work site professional to take appropriate			
readings using meters and testing equipment			
 assist the work site professional in locating and 			
determining the cause of the problems reported			
 assist work site professional to match suggested 			
remedies with problems for the inoperative systems			
document testing and evaluation			
ensure equipment is properly labeled, pulled from			
production, and communicated regarding repair			
 investigations are complete, timely, and include 			
indication of root cause			

Occupational Competencies	Rating
Competency and Rating Criteria	1 2 3
12. Assist with basic equipment repair	Year 1 Rating
 identify equipment problems through malfunction or 	
production or quality indicators	Year 2 Rating
 communicate repair needs to production and other 	
applicable parties	
 assure that alternative equipment is available if needed by production 	
 consult work site professionals, technical drawings, 	
maintenance manuals, and equipment history for repair	
determine type of lubrication requirements	
• gather equipment and supplies needed to perform repair	
ensure that equipment is properly labeled and pulled	
from production use	
 follow appropriate Lock Out/Tag Out procedures prior to performing repair 	
 follow all safety requirements and wears appropriate 	
Personal Protective Equipment (PPE) as required	
 assist with basic equipment problem identification and 	
diagnosis	
 assist work site professional to isolate system and 	
component failure action plan	
 assist work site professional to re-qualify equipment for 	
operation	
document repairs completed	
assess repair work through follow up	
13. Assist re-qualifying equipment	Year 1 Rating
 review the requirements for re-qualification 	
perform safety checks	Year 2 Rating
assist the work site professional to re-qualify the	
equipment	
 place equipment back into service notify production	
 document re-qualification and update maintenance 	
schedules	
14. Calibrate tools and equipment	Year 1 Rating
 follow schedule to calibrate tools and instruments 	
perform safety checks	Year 2 Rating
check tool/instrument certification regularly by reviewing	
documentation and through observation of use	
 clean and adjust instruments before calibrating calibrate tools and instruments accurately and correctly 	
 calibrate tools and instruments accurately and correctly promptly re-calibrate tools out of calibration 	
 promptly re-calibrate tools out of calibration re-qualify tools and instruments sent out for recalibration 	
or repairs	
 label tools and equipment that have been calibrated 	
document all calibration activities	

Occupational Competencies		Rating	
Competency and Rating Criteria	1	2	3
15. Set up metal		Year 1 Ratir	ıg
layout and plan work			
perform safety checks	•	Year 2 Ratin	Ig
 place parts and assemblies into fixtures 			
set up equipment for fabrication			
locate parts or subassemblies needed			
 determine the order for the part or subassembly placement 			
• position, align, and bolt jigs, holding fixtures, guides, and			
stops onto machines			
 position, align and/or clamp work pieces into jigs and/or holding fixtures 			
 tighten all holding and positioning clamps 			
inspect assembly			
 16. Mount a bearing follow preventive maintenance and repair of equipment 	`	Year 1 Ratir	ig
steps			
perform safety checks		Year 2 Ratin	ıg
• check running machine for signs (e.g., heat, noise,			
vibration, etc.) of malfunctioning bearings			
• find the correct reference for bearing numbering			
 verify the correct bearing for the application 			
 inspect bearing for condition and lubrication 			
 verify mounting clearances according to specification 			
 handle bearings properly to avoid contamination and damage 			
damage			
 assist worksite professional to remove used bearings carefully and correctly 			
 assist worksite professional to prepare all appropriate 			
surfaces (the shaft and bore) as required			
 assist worksite professional to mount bearing according 			
to specifications			
assist worksite professional to analyze reason bearing			
failed			
document bearing installation			
17. Install mechanical fasteners		Year 1 Ratir	nσ
• follow preventive maintenance and repair of equipment			
steps		Voor 2 Potir	
perform safety checks		Year 2 Ratin	
select the appropriate fastener for the application			
 install various fasteners according to specifications 			
use the correct tools to install mechanical fastener			
document fastener installation			
			l

Occupational Competencies		Rating	
Competency and Rating Criteria	1	2	3
18. Assist with electrical circuit problem identification and		Year 1 Ratir	g
diagnosis			
 assist worksite profession to identify and diagnose 	、		
equipment problem		Year 2 Ratir	
 interpret electrical schematics 			
perform safety checks			
 assist with electrical circuit testing 			
measure current draw			
 test circuit for specified readings to isolate possible causes of fault 			
 test for voltage, resistance, open circuits and shorted elements if required 			
• utilize electrical tests logically in process of elimination			
• assist worksite professional to identify specific cause of			
the problem in electrical circuits			
document electrical circuit testing completed			
19. Assist with motor control problem identification and	,	Year 1 Ratir	g
diagnosis			
 assist work site profession to identify and diagnose 			
equipment problem		Year 2 Ratir	Ig
 interpret single electric motor control diagrams 			
perform safety checks			
 assist work site professional to take appropriate readings on motor control system using meters and testing instruments 			
 assist work site professional in locating and determining 			
the cause of problems in motor control system			
 document motor control testing completed 			
20. Assist with hydraulic and/or pneumatic problem	,	Year 1 Ratir	g
identification and diagnosis			
 assist work site profession to identify and diagnose 			
equipment problem		Year 2 Ratir	ig
 interpret schematics for basic hydraulic system or 			
pneumatic circuit			
 perform safety checks 			
 assist in taking appropriate readings using meters and testing instruments 			
 check pressure in a hydraulic or pneumatic system at the appropriate location 			
 assist work site professional to locate and determine the cause of problems in hydraulic or pneumatic systems 			
 document hydraulic and/or pneumatic system testing completed 			

Occupational Competencies		Rating	
Competency and Rating Criteria	1	2	3
21. Maintain and repair mechanical drive system	,	Year 1 Ratin	g
components			
 assist work site profession to identify and diagnose 	,	Year 2 Ratin	~
equipment problem		rear 2 Katin	8
 interpret schematics for mechanical drive systems 			
perform safety checks			
 check pulley and belts for tension, wear and damage 			
 mount new pulleys to shafts as required 			
 maintain, install, align, and adjust tension on a belt drive 			
 clean, install, and align gear drives 			
 maintain, install, align, and adjust tension a chain and 			
sprocket drive			
 install and align couplings 			
 check and corrects motor mounting for soft foot 			
condition, angular and groove alignment			
apply lubrication to mechanical drive system according to			
specifications			
 remove foreign debris from cooling towers 			
replace air filters			
document mechanical drive system maintenance			
22. Maintain and repair electrical control system		Year 1 Ratin	g
components			
 assist work site profession to identify and diagnose 	,	Year 2 Ratin	σ
equipment problem			b
interpret schematics for electrical control systems			
perform safety checks			
replace faulty lighting components			
replace blown fuse or tripped circuit breaker			
 construct common control circuits using switches and 			
relays			
 assist to adjust, repair, or replace faulty circuit 			
components			
 assist to install conduit and wiring document electrical control system maintenance 			
document electrical control system maintenance			

Occupational Competencies		Rating	
Competency and Rating Criteria	1	2	3
23. Maintain and repair hydraulic system components	Year 1 Rating		
 assist work site profession to identify and diagnose 			
equipment problem		Year 2 Ratin	<u> </u>
 interpret schematics for hydraulic and/or pneumatic 			<u>Б</u>
systems			
perform safety checks			
 measure and adjust relief, unloading, and pressure control valves for proper pressure 			
 measure and adjust flow controls for proper rates 			
check for system leaks			
draw sample of hydraulic fluid for analysis			
 test hydraulic fluids for contamination and viscosity 			
 drain hydraulic fluids as required 			
fill reservoir with correct fluid or hydraulic fluid			
 use procedures to avoid fluid contamination 			
 clean inlet strainer and filters as required 			
check hydraulic power unit for proper performance			
 inspect and replaces seals and gaskets as required 			
 inspect and replaces hoses, tubing and fittings as required 			
 check operation of control valves and cylinders and 			
replace as required			
 document hydraulic system maintenance 			
24. Assist installation and qualification of equipment		Year 1 Ratin	g
 identify required technical, environmental, safety and 		Year 1 Ratin	g
 identify required technical, environmental, safety and performance features of equipment 			
 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor 		Year 1 Ratin	
 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor obtain manufacturer's recommendations for installation site requirements 			
 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor obtain manufacturer's recommendations for installation 			
 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor obtain manufacturer's recommendations for installation site requirements check equipment operation site for fulfillment of manufacturer's recommendations 			
 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor obtain manufacturer's recommendations for installation site requirements check equipment operation site for fulfillment of manufacturer's recommendations receive equipment and check for damage 			
 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor obtain manufacturer's recommendations for installation site requirements check equipment operation site for fulfillment of manufacturer's recommendations 			
 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor obtain manufacturer's recommendations for installation site requirements check equipment operation site for fulfillment of manufacturer's recommendations receive equipment and check for damage install equipment according to manufacturer 			
 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor obtain manufacturer's recommendations for installation site requirements check equipment operation site for fulfillment of manufacturer's recommendations receive equipment and check for damage install equipment according to manufacturer recommendations determine performance start up qualification (criteria, procedures, critical parameters, test intervals) and 			
 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor obtain manufacturer's recommendations for installation site requirements check equipment operation site for fulfillment of manufacturer's recommendations receive equipment and check for damage install equipment according to manufacturer recommendations determine performance start up qualification (criteria, procedures, critical parameters, test intervals) and sample analysis for each run or use 			
 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor obtain manufacturer's recommendations for installation site requirements check equipment operation site for fulfillment of manufacturer's recommendations receive equipment and check for damage install equipment according to manufacturer recommendations determine performance start up qualification (criteria, procedures, critical parameters, test intervals) and sample analysis for each run or use determine cleaning, preventive maintenance (PM), 			
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 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor obtain manufacturer's recommendations for installation site requirements check equipment operation site for fulfillment of manufacturer's recommendations receive equipment and check for damage install equipment according to manufacturer recommendations determine performance start up qualification (criteria, procedures, critical parameters, test intervals) and sample analysis for each run or use determine cleaning, preventive maintenance (PM), routine servicing and authorized repair engineers update maintenance schedules with new equipment PM and servicing document qualification and installation such as initial calibration, initial operational testing, quality control 			
 identify required technical, environmental, safety and performance features of equipment verify final selection of equipment from qualified vendor obtain manufacturer's recommendations for installation site requirements check equipment operation site for fulfillment of manufacturer's recommendations receive equipment and check for damage install equipment according to manufacturer recommendations determine performance start up qualification (criteria, procedures, critical parameters, test intervals) and sample analysis for each run or use determine cleaning, preventive maintenance (PM), routine servicing and authorized repair engineers update maintenance schedules with new equipment PM and servicing document qualification and installation such as initial calibration, initial operational testing, quality control procedures and parameters, customization and testing, 			

Occupational Competencies		Rating	
Competency and Rating Criteria	1	2	3
25. Maintain and repair pneumatic system components		Year 1 Ratin	Ig
 assist work site profession to identify and diagnose 			
equipment problem		Year 2 Ratin	
 interpret schematics for hydraulic and/or pneumatic 			16 m
systems			
perform safety checks			
 measure and adjust relief, unloading, and pressure control valves for proper pressure 			
 measure and adjust flow controls for proper rates 			
check for system leaks			
 measure and adjust pressure regulators and in-line filters and replace as required 			
 check and repair lines for air leaks 			
 check and manually operate all safety valves 			
 check air dryer for proper operation 			
 check operation of control valves and cylinders and replaces as required 			
 align piston (rod) of pneumatic cylinder 			
check operation of water separator/drain as necessary			
drain receiver tanks			
 drain and blow out mains and header pipes 			
 inspect and fill air lubricators 			
 document pneumatic system maintenance 			
26. Fabricate metal		Year 1 Ratir	Ig
prepare base metal			
 add or adjust safety guards 		Veer 2 Detir	
 verify machine or equipment settings for fabrication of 		Year 2 Ratin	
metal material			
 verify blades, shears, dies, etc., appropriate for metal 			
fabrication to be completed			
perform equipment pre-check			
 adjust holding devices, blade speeds, and metal positions safely as needed 			
 operate tools and equipment safely 			
 process metal according to specifications 			
 inspect, measure, or test completed metal pieces 			
 shut down and secure equipment 			
• clean up			
 report any discrepancies or equipment concerns to 			
worksite professional immediately			
document fabrication process			
Competency Substitute (if you replaced a competency above, note the competency and rating)			
Comments:		1	



Post-Program Completion Survey

Youth Apprenticeship

YA POST-PROGRAM COMPLETION SURVEY: EMPLOYER FEEDBACK

Employers complete the following information. YA Coordinators will enter this into the Post-Program Completion Survey.

YA Employer Post-Program Completion Questions	
Will you offer or have you offered the Youth Apprentice a continuing position with your company?	☐ Yes ☐ No
If continuing position offered to youth apprentice, did they accept?	☐ Yes ☐ No
If yes, please answer the questions below:	
Was the offer for full time or part time work?	☐ Full-time ☐ Part-time
Title of the position offered:	
What is the wage of the continuing employment offer?	
If applicable, will the youth apprentice advance to a Registered Apprenticeship?	

YA POST-PROGRAM COMPLETION SURVEY: COMPLETED BY YA CONSORTIUM

The <u>Post-Program Completion Survey</u> form is to be provided to each student completing the Youth Apprenticeship program to capture information on the student's plans after leaving the program. This **form should be completed by the Youth Apprenticeship Coordinator** to capture information from all high school seniors and their employers after successful completion of the Youth Apprenticeship Program.

The form should be completed during the final meeting between the student, mentor, and Youth Apprenticeship Coordinator, when the final checklist or On-the-Job Learning (OJL) Guide is filled out and signed. Information captured on this form must be entered online using the Bureau of Apprenticeship Standards Electronic Records System (BASERS).

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DWD is an equal opportunity employer and service provider. If you have a disability and need assistance with this information, please dial 7-1-1 for Wisconsin Relay Service. Please contact the Division of Employment and Training at 888-258-9966 and press 6 to request information in an alternate format, including translated to another language.

